

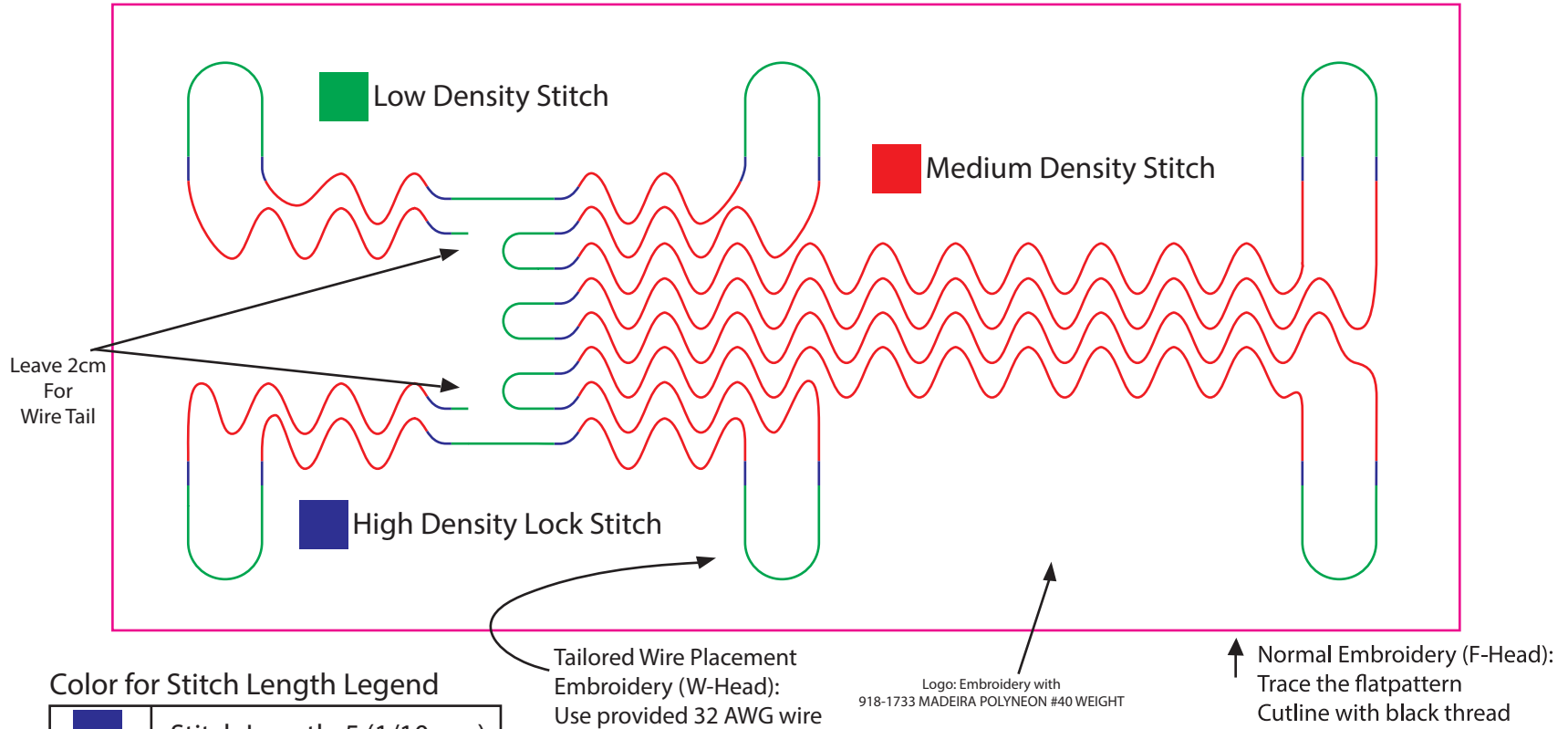


Low Density Stitch (will be cut out later)

Use Object->Path->Join to connect like wire regions together

Send the file as a .AI file (newest version)

Save the file as an older .AI (version 3) file for direct import into EPCwin



Color for Stitch Length Legend

	Stitch Length: 5 (1/10mm)
	Stitch Length: 15
	Stitch Length: 30
	Stitch Length: 45

Thread Selection

Recommended Weight #40 Thread (pick colors and ship):
<https://www.madeirausa.com/polyneon/>

Technical Threads (finer thread usually better for TWP):
<http://www.amannusa.com/techx-performance-threads.html>



For questions: t@zsk.com