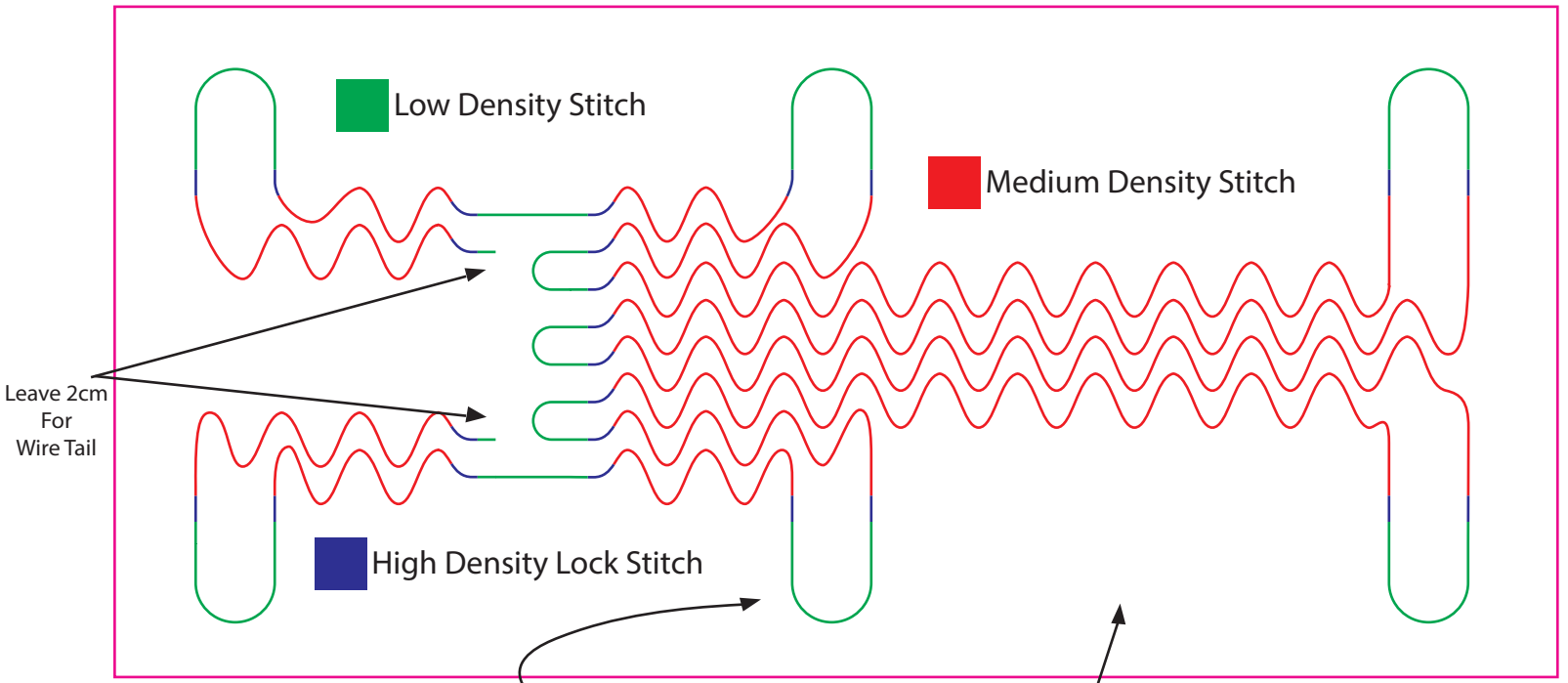
Low Density Stitch (will be cut out later)

Use Object->Path->Join to connect like wire regions together
Send the file as a .AI file (newest version)
Save the file as an older .AI (version 3) file for direct import into EPCwin



Color for Stitch Length Legend

	Stitch Length: 5 (1/10mm)
	Stitch Length: 15
	Stitch Length: 30
	Stitch Length: 45

Thread Selection

Recommended Weight #40 Thread (pick colors and ship):
https://www.madeirausa.com/polyneon/

Technical Threads (finer thread ususally better for TWP):
http://www.amannusa.com/techx-performance-threads.html

NSK Academy Research & Training

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